Ceramic-Polymer SF/LF is a two pack ceramic composite epoxy coating providing excellent abrasion and corrosion protection to a wide variety of substrates in aggressive environments.

**APPLICATION RANGE**

- Internal and external coating for
  - On- and Offshore facilities and splash zones
  - Tubing and pipelines
  - Waste water ponds

**TECHNICAL INFORMATION**

<table>
<thead>
<tr>
<th>Property</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Color</td>
<td>RAL colors</td>
</tr>
<tr>
<td>Gloss</td>
<td>Satin</td>
</tr>
<tr>
<td>Volume solids</td>
<td>Approx. 100 %</td>
</tr>
<tr>
<td>Flexibility</td>
<td>Excellent</td>
</tr>
<tr>
<td>Sea water resistance</td>
<td>&gt; 6,000 hours sea water immersion test, ISO 20340</td>
</tr>
<tr>
<td>Corrosion resistance</td>
<td>&gt; 10,000 hours salt spray (ISO 7253)</td>
</tr>
<tr>
<td>Chemical resistance</td>
<td>Very good</td>
</tr>
<tr>
<td>Abrasion resistance</td>
<td>58 mg loss (ASTM D 4060)</td>
</tr>
<tr>
<td>Adhesion</td>
<td>34 MPa (4,931 psi) on steel (ASTM D4541)</td>
</tr>
<tr>
<td>Density</td>
<td>Approx. 1.54 g/cm³</td>
</tr>
</tbody>
</table>

**APPLICATION DATA**

- **Application by airless spraying**
  - Airless pump, gear ratio 1 : 68 or higher, inlet pressure > 6 bar, tip size: 0.019-0.026", Hose length max. 20m, Spray hose diameter max. ¼";
  - We recommend the removal of the high-pressure filter and the direct suction of the material without use of a siphon tube.

- **Application by brush/roller**
  - Recommended for small areas, repairs or to precoat edges.
  - To obtain the required layer thickness, additional coating passes (wet-on-wet) may be necessary.

- **Mixing ratio**
  - 3 : 1 by weight / 1.97 : 1 by volume

- **Mixing time**
  - Component A: Strüp intensively by mechanical means
  - Components A+B: Mix up homogeneous. Mixer speed > 100 rpm

- **Potlife**
  - 40 minutes at 20 °C (68 °F) / 30 minutes at 25 °C (77 °F) / 20 minutes at 30 °C (86 °F) / 15 minutes at 40 °C (104 °F)
  - Material temperature - waiting time under continuous pressure may reduce pot life!

- **Material spray temp.**
  - Minimum 20 °C (68 °F) recommended.

- **Cleaner**
  - Do not use thinners. We recommend to use Proguard cleaners to clean and flush equipment.

- **Number of coats**
  - One or multiple coats, depending on specification. Minimum coating thickness 300 μm; sagging limit per layer: 1000 μm at 20 °C (68 °F) material temperature.

<table>
<thead>
<tr>
<th>Theoretical consumption</th>
<th>Film thickness per coat: dry</th>
<th>Film thickness per coat: wet</th>
<th>kg/m²</th>
<th>m²/kg</th>
</tr>
</thead>
<tbody>
<tr>
<td>300 μm</td>
<td>300 μm</td>
<td>0.46</td>
<td>2.17</td>
<td></td>
</tr>
<tr>
<td>1000 μm</td>
<td>1000 μm</td>
<td>1.54</td>
<td>0.65</td>
<td></td>
</tr>
</tbody>
</table>

All above values are approximate and may be used as a guideline for specifications. Consumptions vary according to conditions.
**SURFACE PREPARATION**

All surfaces to be coated should be clean, dry and free from contamination. Prior to application, all surfaces should be assessed and treated in accordance with ISO 8504:2000. Remove weld spatter and smooth weld seams and sharp edges. Oil or grease should be removed according to SSPC-SP1 solvent cleaning.

**Abrasive Blast Cleaning**

For best adhesion results the surfaces should be prepared by abrasive blast cleaning to minimum SA 2.5 (ISO 8501-1:2007) or SSPC-SP10. A sharp, angular surface profile of R, 75-100 μm is required. Contact Ceramic Polymer GmbH for further information.

The coating system must be applied before oxidation of the steel occurs. If oxidation does occur the entire oxidized area should be reblasted to the standard specified above. Surface defects revealed by the blast cleaning process should be ground, filled or treated in the appropriate manner.

**Concrete Substrates**

Refer to Ceramic Polymer GmbH for specific recommendations.

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**CONDITION DURING APPLICATION**

Substrate temperature should be minimum 10 °C (50 °F) and minimum 3 °C (37 °F) above dew point. Relative humidity should be below 85 %. Temperature and relative humidity must be measured in the vicinity of the substrate.

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**CURING TIMES**

<table>
<thead>
<tr>
<th>Substrate temperature</th>
<th>Cured</th>
<th>Chemical resistant</th>
<th>Recoat Airless spraying</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td></td>
<td></td>
<td>Minimum</td>
</tr>
<tr>
<td>20 °C (68 °F)</td>
<td>48 hrs</td>
<td>9 days</td>
<td>10 hrs</td>
</tr>
<tr>
<td>25 °C (77 °F)</td>
<td>36 hrs</td>
<td>7 days</td>
<td>10 hrs</td>
</tr>
<tr>
<td>30 °C (86 °F)</td>
<td>24 hrs</td>
<td>6 days</td>
<td>6 hrs</td>
</tr>
<tr>
<td>40 °C (104 °F)</td>
<td>12 hrs</td>
<td>5 days</td>
<td>4 hrs</td>
</tr>
</tbody>
</table>

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**STORAGE AND PACKING**

Preferred storage conditions are to keep the containers in a dry and cool area below 35 °C (95 °F) provided with adequate ventilation. The containers should be sealed tightly.

**Packing**

16 kg and 30 kg kits incl. hardener

**Shelf life:**

2 years

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**QUALITY ASSURANCE AND INSPECTION**

To ensure a continuous quality of the product, the quality assurance and inspection plan of Ceramic Polymer GmbH has to be considered. Recommendations for qualified test control units are also available.

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**HEALTH AND SAFETY**

Observe the precautionary notices on the container label, and read the Material Safety Data Sheet before use. The product is intended for use by properly qualified professional applicators in industrial conditions. The product is flammable and should be kept away from sparks, open flames, and other sources of ignition. Smoking is prohibited in the application area. Wear suitable respiratory equipment and apply in well ventilated areas. Avoid contact with skin and eyes.

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**DISCLAIMER**

All technical information in this Product Data Sheet is signified as material description and based on laboratory tests and practical experiences under normal conditions. During individual use, actual measured data may vary due to circumstances beyond our control. In particular, the recommendations regarding the application and use require the proper storage and treatment of our products. Due to differences in materials, substrates and real site conditions Ceramic Polymer GmbH does not assume any warranty or liability for application results or fitness for a particular purpose, of any legal relationship whatsoever, neither from this information, nor from any given recommendations, or from any other oral advice. The user of the product must check the product’s suitability for the intended application and purpose. Ceramic Polymer reserves the right to change the properties of its products. The proprietary rights of third parties must be observed. All orders are accepted subject to our general terms and conditions of sale and delivery. The most recent issue of the Product Data Sheet has to be considered, please ask always for the current version.